OMB No. 2050-0190 Expiration Date: 5/31/2009



ENROLL US

We Want to Be a Partner in EPA's National Partnership for Environmental Priorities

IDENTIFYING INFORMATION		
Name of Organization: The Dow Chemical Company	Facility Name: Michigan Operations: 298 Building	
Principal Contact: Kathleen A. Dahl	Title: Technical Leader	
Authorizing Official: Brad Fedorchak Title: Responsible Care Leader		
Address: 298 Building	City/State/Zip: Midland, MI 48667	
Phone/Fax: (989) 636-3135 / (989) 638-7142	Email: kadahl@dow.com	
EPA RCRA ID Number: MID000724724	Date: March 2, 2006	
PARTNER AGREEMENT		
	al Partnership for Environmental Priorities. Our goal is to reduce the	
quantity of one or more Priority Chemicals currently found in our		
	this enrollment application, we identify one or more voluntary goals	
that we believe we can achieve as partners in this program. The vo		
change over time. We may revise our goal(s) or withdraw from the		
withdraw from the program, we will notify EPA.	e program at any time. In when we choose to revise our goals of	
withdraw from the program, we will hothly El A.		
GOAL #1. Chemical Name: _Diethyl Ether	CASRN: _ 60-29-7	
Narrative description of proposed project:		
Several scrubbers and vent compressors that use solvent as a scru	ubbing media/seal fluid will be replaced with a pressure swing	
	lso, a regenerative thermal oxidizer will be installed to control high	
volume, low concentration vents.		
How we will measure success:		
We will measure success by comparing emissions before and after	ter the project.	
1a. Our voluntary source reduction goal for Chemical #1 is to red amount of 15,000 pounds in January, 2006 (month/year December, 2007 (month/year).	r) to a reduced amount of 500 pounds generated/used by	
1b. To accomplish this goal, we will use the following source redu		
X Equipment or technology modifications. X		
Reformulation or redesign of products.		
Improvements in inventory control Other (describe):	Improvements in maintenance/housekeeping practices.	
2a. In addition to, or in lieu of using source reduction methods, our increase the recycled or recovered quantity of this chemical from a	baseline amount ofpounds in	
(month/year) to an increased quantity of pounds by	(month/year).	
2b. To accomplish this recycling or recovery goal, we will use the Direct use/reuse in a process to make a product. Processing the waste to recover or regenerate a usable Using/reusing waste as a substitute for a commercial p Other (describe):	product. roduct.	

OMB No. 2050-0190 Expiration Date: 5/31/2009

SUPPLEMENTAL GOAL SHEET: NATIONAL PARTNERSHIP FOR ENVIRONMENTAL PRIORITIES

GOAL # 1 Chemical Name: To	luene	CASRN: _	108-88-3
Narrative description of proposed p			
See page one.			
How we will measure success:			
See page one.			
1a. Our voluntary source reduction go amount of 77,000 pounds in generated/used by December, 2007	January, 2006 (month/		
1b. To accomplish this goal, we will u X Equipment or technology Reformulation or redesign Improvements in inventor Other (describe):	modifications X	Process or procedure modification of less toxic ray Improvements in maintenant	ications. w materials.
2a. In addition to, or in lieu of using so increase the recycled or recovered qua (month/year) to an increased quantity	ntity of this chemical from a	baseline amount of	pounds in
2b. To accomplish this recycling or rec Direct use/reuse in a proce Processing the waste to rec Using/reusing waste as a s Other (describe):	ess to make a product. cover or regenerate a usable ubstitute for a commercial p	product. roduct.	
GOAL # 1 Chemical Name: E	thyl Chloride	CASRN: _	75-00-3
Narrative description of proposed p. See page one.			
How we will measure success:			
See page one.			
1a. Our voluntary source reduction go amount of 23,500 pounds in <u>Jar</u> <u>December, 2007</u> (month/year).			C
1b. To accomplish this goal, we will u X Equipment or technology Reformulation or redesign Improvements in inventor Other (describe):	modifications. X of products.	Process or procedure modifi	ications. w materials.
2a. In addition to, or in lieu of using so increase the recycled or recovered qua (month/year) to an increased quantity	ntity of this chemical from a	baseline amount of	pounds in
2b. To accomplish this recycling or rec Direct use/reuse in a proce Processing the waste to rec	covery goal, we will use the ess to make a product. cover or regenerate a usable ubstitute for a commercial p	following options (check all th	

OMB No. 2050-0190 Expiration Date: 5/31/2009

SUPPLEMENTAL GOAL SHEET: NATIONAL PARTNERSHIP FOR ENVIRONMENTAL PRIORITIES GOAL # 1 Chemical Name: Ethanol CASRN: 64-17-5 Narrative description of proposed project: See page one. How we will measure success: See page one. 1a. Our voluntary source reduction goal for Chemical #1 is to reduce the amount of this chemical generated/used from a baseline amount of 65,500 pounds in January, 2006 (month/year) to a reduced amount of 2,000 pounds generated/used by December, 2007 (month/year). 1b. To accomplish this goal, we will use the following source reduction options (check all that apply): X Equipment or technology modifications. X Process or procedure modifications. Reformulation or redesign of products. Substitution of less toxic raw materials. Improvements in inventory control. Improvements in maintenance/housekee _____ Improvements in maintenance/housekeeping practices. Other (describe): 2a. In addition to, or in lieu of using source reduction methods, our voluntary **recycling or recovery** goal for Chemical # is to increase the recycled or recovered quantity of this chemical from a baseline amount of ______ pounds in _____ (month/year) to an increased quantity of ______ pounds by _____ (month/year). 2b. To accomplish this recycling or recovery goal, we will use the following options (check all that apply): _____ Direct use/reuse in a process to make a product. Processing the waste to recover or regenerate a usable product. Using/reusing waste as a substitute for a commercial product. Other (describe): ************************* GOAL # 1 Chemical Name: Ethylene CASRN: 74-85-1 Narrative description of proposed project: See page one. How we will measure success: See page one. 1a. Our voluntary source reduction goal for Chemical #1 is to reduce the amount of this chemical generated/used from a baseline amount of 19,000 pounds in January, 2006 (month/year) to a reduced amount of 1,000 pounds generated/used by December, 2007 (month/year). 1b. To accomplish this goal, we will use the following source reduction options (check all that apply): X Equipment or technology modifications. X Process or procedure modifications. Reformulation or redesign of products. Substitution of less toxic raw materials. Improvements in inventory control. Improvements in maintenance/housekeeping practices. Other (describe): 2a. In addition to, or in lieu of using source reduction methods, our voluntary **recycling or recovery** goal for Chemical #_____ is to increase the recycled or recovered quantity of this chemical from a baseline amount of ______ pounds in _____ (month/year) to an increased quantity of ______ pounds by _____ (month/year). 2b. To accomplish this recycling or recovery goal, we will use the following options (check all that apply): _____ Direct use/reuse in a process to make a product. Processing the waste to recover or regenerate a usable product.

Using/reusing waste as a substitute for a commercial product.

Other (describe):